



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D3535-25
Job Sheet 171682



Part No: D3535-25

Job Qty: 12 ea

Part Name: Wearplate Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/16/18

Description:

Type: SOLD

Note: URF 16-638 DWG REV B U/R IPP Rev:A New Issue 07-02-15 JLM IPP Rev:B As per Rev B 07-08-31 JLM
Verified By: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/15/18	0.00	0.00	Start Up Waterjet		SC 18/02/08
100	Waterjet	12 pcs		2/15/18	0.00	0.81	Waterjet1		SC 18/02/08
110	QC	12 pcs		2/15/18	0.00	0.00	QC2 Waterjet-2		SC 18/02/08
120	QC	12 pcs		2/15/18	0.00	0.00	QC8-2		38
130	Brake NC	12 pcs		2/15/18	0.12	0.50	Brake NC 1		FF 9-8045-51
140	QC	12 pcs		2/15/18	0.00	0.00	QC5		38
150	Powdercoat	12 pcs		2/16/18	0.00	0.20	Powdercoat3		BR 18-2-20
160	QC	12 pcs		2/16/18	0.00	0.00	QC3		25
170	Packaging	12 pcs		2/16/18	0.00	0.00	Packaging3-1		4 18-2-21
180	QC21-SA	12 Ea		2/16/18	0.00	0.00	QC21		

M 136520. START: 11:45. O.V.T. 320° 1 FINISH: 1215

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	6.6000 sf (.55 ea)	90-Start up Operation	
	5018263	8.66		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	7	105	0

DART
AEROSPACE
S040748

Dart Aerospace Ltd.

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Wearplate Center

PART NO: D3535 – 25

Original Serial #: S040748

Revision:

Operation: Start up Operation 02/08/18

Change No:

Job No: 171682

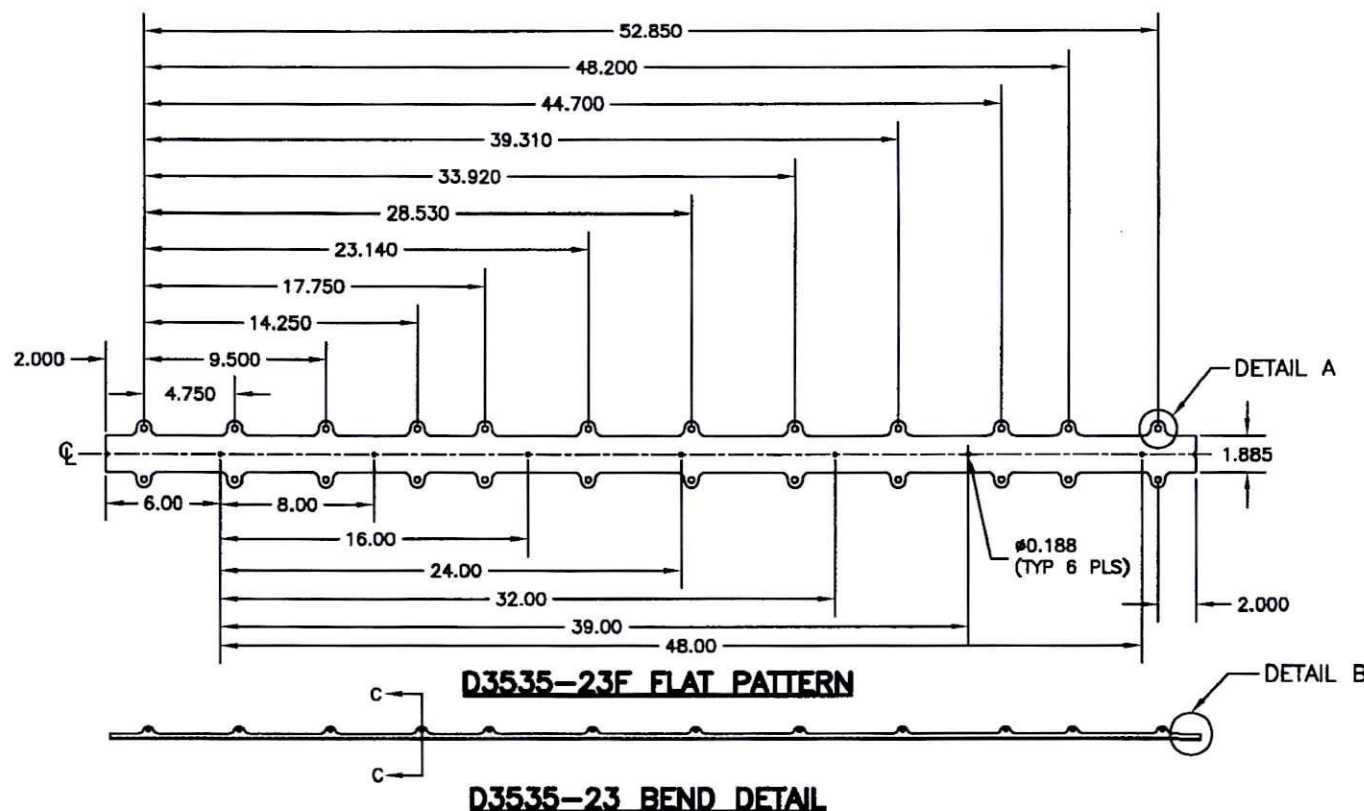
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	1.885inches $\pm$ 0.010	1.895 1.875		1,887
2	Wearshoe	1.937inches $\pm$ 0.010	1.947 1.927		1,940
3	Wearshoe	1.450inches $\pm$ 0.010	1.460 1.440		1,452
4	Wearshoe	5.450inches $\pm$ 0.010	5.460 5.440		5,453
5	Wearshoe	10.900inches $\pm$ 0.010	10.910 10.890		10,900
6	Wearshoe	16.350inches $\pm$ 0.010	16.360 16.340		16,352
7	Wearshoe	21.800inches $\pm$ 0.010	21.810 21.790		21,800
8	Wearshoe	0.188inches + 0.005 - 0.001	0.193 0.187		0,190
9	Wearshoe	12.750inches $\pm$ 0.010	12.760 12.740		12,752
10	Wearshoe	6.750inches $\pm$ 0.030	6.780 6.720		6,750
11	Wearshoe	6.000inches $\pm$ 0.030	6.030 5.970		6,000
12	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		0,301
13	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		0,302
14	Wearshoe	0.038inches $\pm$ 0.010	0.048 0.028		0,035

Plex 2/7/18 9:35 AM Dart.Gagnon.Michelle

DART

RELEASED

07.04.24

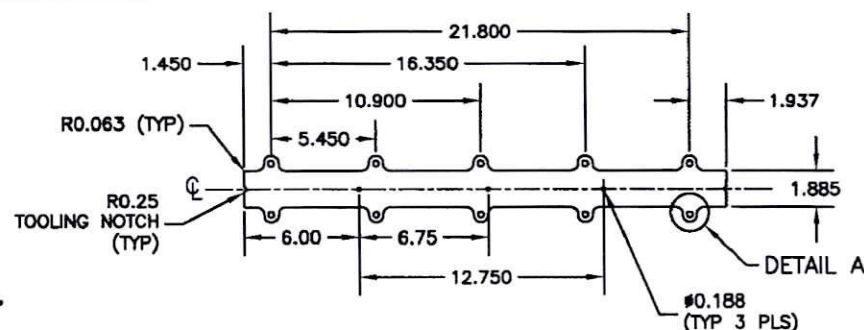


UNDER REVIEW

URF 16-638 AJ5 16.08.31

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK) (REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION



DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DESIGN
CB

DRAWN BY
PH

CHECKED
PH

APPROVED
PH

DRAWING NO.
D3535

REV. B
SHEET 3 OF 7

DATE
07.04.17

TITLE
WEARSHOE

SCALE
1:10